

ThinkIO™ - Duo

Intel® Core™ Duo DIN Rail PC

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Installation Guide



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This product has been manufactured to satisfy environmental protection requirements where possible. Many of the components used (structural parts, printed circuit boards, connectors, batteries, etc.) are capable of being recycled.

Final disposition of this product after its service life must be accomplished in accordance with applicable country, state, or local laws or regulations.



Explanation of Symbols



Caution, Electric Shock!

This symbol and title warn of hazards due to electrical shocks (> 60V) when touching products or parts of them. Failure to observe the precautions indicated and/or prescribed by the law may endanger your life/health and/or result in damage to your material.

Please refer also to the section “High Voltage Safety Instructions” on the following page.



Warning, ESD Sensitive Device!

This symbol and title inform that electronic boards and their components are sensitive to static electricity. Therefore, care must be taken during all handling operations and inspections of this product, in order to ensure product integrity at all times.

Please read also the section “Special Handling and Unpacking Instructions” on the following page.



Warning!

This symbol and title emphasize points which, if not fully understood and taken into consideration by the reader, may endanger your health and/or result in damage to your material.



Note ...

This symbol and title emphasize aspects the reader should read through carefully for his or her own advantage.



General Instructions on Usage

- In order to maintain Kontron's product warranty, this product must not be altered or modified in any way. Changes or modifications to the device, which are not explicitly approved by Kontron and described in this manual or received from Kontron's Technical Support as a special handling instruction, will void your warranty.
- This device should only be installed in or connected to systems that fulfill all necessary technical and specific environmental requirements. This applies also to the operational temperature range of the specific board version, which must not be exceeded. If batteries are present, their temperature restrictions must be taken into account.
- In performing all necessary installation and application operations, please follow only the instructions supplied by the present manual.
- Keep all the original packaging material for future storage or warranty shipments. If it is necessary to store or ship the board, please re-pack it as nearly as possible in the manner in which it was delivered.



Two Year Warranty

Kontron grants the original purchaser of Kontron's products a ***TWO YEAR LIMITED HARDWARE WARRANTY*** as described in the following. However, no other warranties that may be granted or implied by anyone on behalf of Kontron are valid unless the consumer has the express written consent of Kontron.

Kontron warrants their own products, excluding software, to be free from manufacturing and material defects for a period of 24 consecutive months from the date of purchase. This warranty is not transferable nor extendible to cover any other users or long-term storage of the product. It does not cover products which have been modified, altered or repaired by any other party than Kontron or their authorized agents. Furthermore, any product which has been, or is suspected of being damaged as a result of negligence, improper use, incorrect handling, servicing or maintenance, or which has been damaged as a result of excessive current/voltage or temperature, or which has had its serial number(s), any other markings or parts thereof altered, defaced or removed will also be excluded from this warranty.

If the customer's eligibility for warranty has not been voided, in the event of any claim, he may return the product at the earliest possible convenience to the original place of purchase, together with a copy of the original document of purchase, a full description of the application the product is used on and a description of the defect. Pack the product in such a way as to ensure safe transportation (see our safety instructions).

Kontron provides for repair or replacement of any part, assembly or sub-assembly at their own discretion, or to refund the original cost of purchase, if appropriate. In the event of repair, refunding or replacement of any part, the ownership of the removed or replaced parts reverts to Kontron, and the remaining part of the original guarantee, or any new guarantee to cover the repaired or replaced items, will be transferred to cover the new or repaired items. Any extensions to the original guarantee are considered gestures of goodwill, and will be defined in the "Repair Report" issued by Kontron with the repaired or replaced item.

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Chapter

1

General



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1. General

The ThinkIO-Duo has been designed for easy installation. However, the following general information, standard precautions, and installation procedures must be observed to ensure proper installation, operation, and to preclude damage to the ThinkIO-Duo or injury to personnel.

The product described in this manual is designed for use with WAGO-I/O-SYSTEM 750/753 families of input/output modules as well as being able to be operated in a stand-alone configuration. This installation guide refers primarily to the installation of the ThinkIO-Duo itself and, where appropriate, contains references to WAGO I/O modules. If required, refer to WAGO-I/O-SYSTEM 750/753 documentation for further information concerning installation of the WAGO modules.

The following chapters provide information about the ThinkIO-Duo concerning either subjects of a more general nature or those specific aspects of applications which require consideration when developing concepts and designs which implement the ThinkIO-Duo as an integral element of the application.

1.1 The ThinkIO-Duo Application Concept

The ThinkIO-Duo is in itself a complete functional unit. It possesses all of the necessary hardware and software qualities required to perform autonomously within a system of applications. It can not only function as the “brains” of an application, it is capable of performing as a sub-system, as a standalone system, or can form a super-system when combined with other ThinkIO-Duos.

The hardware of the ThinkIO-Duo provides a very comprehensive set of interfaces which allow connection to virtually any type of communications and input/output systems. With the addition of direct interfacing capability to the WAGO-I/O-SYSTEM 750/753 systems of input and output modules, the ThinkIO-Duo has access to a very wide range of industry standard process monitor and control devices which are suitable for the most demanding of application systems.

The other half of the story is the software functionality which provides the ability for the ThinkIO-Duo to be integrated at almost any level of an application system.

Flexible firmware as well as a choice of development platforms and operating systems simplify enormously the application realization process whether it be in terms of time, money, availability of technical know-how, implementation in existing environments, upgrading ability, protection of investment, etc.

For developers of custom applications or applications which require special functionality for standard PLC implementations, other development and operating systems (Linux and Windows) are available.

Communications support for applications is also provided via one Fast Ethernet and two Gigabit Ethernet ports.



1.2 The ThinkIO-Duo Runtime Environment

The ThinkIO-Duo runtime environment involves not only the application itself, but also supports program development and maintenance. While the application is the primary consideration, it may be desirable or necessary for developers or maintenance personnel to intervene in an operating system. The exact mechanism for accomplishing this is a function of the given application.

1.3 Applications

Modern day applications can vary from relatively simple to extremely complex. In particular, when many application elements are involved or elements are physically separated by greater distances it is necessary to “simplify” as much as possible. Simplification can range from reduction in the total number of elements involved to simply standardizing the types of elements involved including both hardware and software. ThinkIO-Duo supports both of these possibilities.

Located on-site with a single application system, the ThinkIO-Duo can provide a wide variety of standard monitor and control functions for local application processes. At the same time it can maintain interfacing with other application systems as well as supervisory functionality which may or may not be located on-site (remote control via: SCADA, MES, or ERP).

The ThinkIO-Duo is also quite well suited for higher level supervisory functions either on-site or from remote locations wherever they may be. Fixed intranet as well as Internet solutions are possible. The supervisory functions supported may be either of a hierarchical structure or open nature.

1.4 ThinkIO-Duo Documentation

There are a number of sources concerning documentation for the ThinkIO-Duo and related components.

Basic hardware descriptions as well as system information is provided by the ThinkIO-Duo User Guide and the related WAGO-IO-SYSTEM 750/753 documentation. However, only the WAGO documentation provides information concerning the WAGO I/O modules, their usage, and related hardware. Refer to the WAGO web site for further information: www.wago.com.

Software documentation concerning the ThinkIO-Duo itself is contained in Programming Assistance Guides. Refer to the ThinkIO-Duo Project Publications Guide for further information regarding the availability of such guides.

ThinkIO-Duo application software is a function of the application itself and is not within the scope of this manual.



Chapter

2

Safety



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2. Safety

The following precautions must be observed.



Caution, Electric Shock Hazard!

Ensure that the system main power is removed prior to installing or removing the ThinkIO-Duo. Ensure that there are no other external voltages or signals being applied to this device or other devices within the system.

Failure to comply with the above could endanger your life or health and may cause damage to the ThinkIO-Duo or other system components including process-side signal conditioning equipment.



ESD Equipment!

The ThinkIO-Duo contains electrostatic sensitive devices. Ensure that the following precautions are observed to avoid damaging the ThinkIO-Duo:

Discharge clothing before touching the assembly. Tools must also be discharged before use.

Do not touch any board components, connector pins, or board conductive circuits.

If working at an anti-static workbench with professional discharging equipment, ensure compliance with its usage when handling this product.



Warning!

The ThinkIO-Duo is designed only for use with WAGO-I/O-SYSTEM 750/753 input/output modules. It is **NOT DESIGNED** for use with any other type of input/output modules.

Failure to comply with the above could endanger life or health and may cause improper operation of or damage to the ThinkIO-Duo or other system components including process-side signal conditioning equipment.



Warning!

During operation the ThinkIO-Duo heats up and some parts of the enclosure may get hot enough to cause light burns if touched for a period of time longer than 1 to 2 seconds. Exercise care when handling a ThinkIO-Duo that has just been operated. If necessary, cool down the ThinkIO-Duo before handling it.



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Chapter

3

Prerequisites



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3. Prerequisites

Before beginning the installation of the ThinkIO-Duo, there are a number of prerequisites which must be fulfilled in order to ensure that the ThinkIO-Duo is properly integrated in an application. The following chapters provide more detailed information and guidance for system designers and integrators to assist them in achieving a successful application.

3.1 System Concept

Application system designers must provide a complete description of the system to be implemented. This must include the required configuration of the ThinkIO-Duo as well the WAGO I/O modules. In addition, ambient environment conditions must have been taken into consideration when planning the primary and auxiliary elements of the system: e.g. enclosure housing, mounting, power consumption, thermal design requirements, electrical power and signal grounding, and electro-magnetic compatibility requirements to name a few.

Prior to installation, all physical components of the application system should be available including cables with connectors if required as well as auxiliary hardware such as power supplies, mechanical assemblies, etc. Mechanical tolerances, cable lengths, and clearances must be verified before beginning work. In addition, all application relevant documentation must be available to the integrator at the time of installation.

In the event the ThinkIO-Duo is to be mounted inside an enclosure, the enclosure itself must have been installed prior to installation of the ThinkIO-Duo. Refer to appropriate enclosure documentation for installation of the enclosure.

3.2 Component Integrity

When integrating application systems care must be taken to ensure the integrity of all system components. In the event of components being compromised or being exposed to compromising influences (visible damage, exposure to hostile environment, improper operation, suitability for use, etc.) the components in question must not be integrated in a system until their status is verified and found to be acceptable.

When components are selected for integration in a given application system, they must comply with application requirements as well as all applicable industry standards for their intended use.

3.3 Personnel Requirements

All individuals entrusted with designing, integrating, and operating application systems involving the ThinkIO-Duo must be fully qualified to perform their required functions or be under the direct supervision of such qualified individuals.

In particular, **all individuals** involved directly with the application system must be knowledgeable of and observe all applicable safety requirements, and they must be able to detect and respond appropriately to any and all violations thereof. In addition, before proceeding with commissioning, personnel must be familiar with all applicable procedures including those in the Installation chapter of this manual.

Kontron rejects any and all liability for damages (personnel, material, third party, or consequent) resulting from failure to observe applicable safety requirements.



It is imperative that responsible personnel (designers, integrators, and operators) inform themselves of applicable safety requirements for the application for which they are responsible. For further assistance, contact Kontron before proceeding with commissioning.

3.4 ThinkIO-Duo Mounting

The ThinkIO-Duo is only designed for mounting on a "top hat" carrier rail which complies with the European standard EN 50022 (DIN 35).

It may be mounted in any position including vertically. When mounted vertically, an end stop must be installed at the lower end of the carrier rail to prevent the ThinkIO-Duo and associated WAGO I/O modules from sliding off the rail.

If a 7.5 mm height carrier rail is used, care must be taken to ensure that the ThinkIO-Duo can be properly seated on the rail. Interference can occur if rail mounting screws or rivets are too high and contact is made with the ThinkIO-Duo rail clamps or the rail release mechanism on the bottom of any WAGO I/O module. In this case, flat rivets or countersunk screws must be used for mounting the carrier rail.

Always begin the initial installation with the mounting of the ThinkIO-Duo first. Ensure that it is positioned on the carrier rail so as to allow for the installation of all other required I/O modules and the end stop. If required, install the end stop before proceeding with the WAGO I/O modules.

Installation of WAGO I/O modules must be done starting with the module closest to the ThinkIO-Duo and then adding the remaining modules. Always install modules from above, and ensure that each one is properly engaged with the previous module and seated on the carrier rail before proceeding with the installation of the next module.

3.5 Power Requirements

The ThinkIO-Duo itself is designed for operation with 24 V DC main power. The WAGO I/O modules are designed to accept power from two different sources. The first source is via the ThinkIO-Duo and the WAGO interface module (K-Bus) which supplies the I/O module electronics with 5 V DC power.

The second source is the field side input power. This power can range from 0 to 230 V AC/DC and is galvanically isolated from the first source. The field side input power requirement is a function of the type of I/O module to be supplied and varies depending on individual module requirements.

If the 5 V DC power supplied via the ThinkIO-Duo is not sufficient (a maximum of 1 ampere is available), one or more additional WAGO internal supply modules will be required. Refer to appropriate WAGO documentation for further information.

As power requirements are a direct function of the application, it is imperative to observe the ThinkIO-Duo and the WAGO I/O module power requirements. The basic ThinkIO-Duo requirements are contained in the ThinkIO-Duo Hardware Guide. Individual WAGO I/O module requirements and power connecting schemes are available in the appropriate WAGO documentation.





Integrity of a system, in particular grounding (power as well as signal) is of utmost importance in order to ensure proper and safe operation of the application system. For this reason, extreme care must be taken when removing or installing components as hazardous voltages may be present and any compromising of power grounding can result in either personnel injury or damage to equipment or both.

3.6 Shielding Requirements

Shielding is a function of the application requirements as well as the application environment. The installation of shielding as such is not within the scope of this manual, however, it is necessary for integrators and maintenance personnel to be aware of shielding requirements. In particular, when performing installation or removal of components, shielding integrity must be ensured otherwise improper operation may result.

3.7 Thermal Requirements

It is the responsibility of the system designer to ensure that the operational thermal requirements of the ThinkIO-Duo are satisfied.

When operated within the specified temperature range, the ThinkIO-Duo requires no additional cooling. However, depending on the installation environment, it may be necessary to provide active cooling for the ThinkIO-Duo.

3.8 System Upgrading: ThinkIO-P to ThinkIO-Duo

Integrators must be aware that when an existing application which uses a ThinkIO-P is upgraded to use a ThinkIO-Duo, the X5 Digital I/O interfaces are not compatible with one another. The ThinkIO-Duo X5 interface has three more digital input channels and the pinout of the connector is different from that of the ThinkIO-P. Refer to the ThinkIO-Duo Hardware Guide for further information.



WARNING!

Failure to reconcile the incompatibility of the above mentioned interfaces in an existing application may result in damage to the ThinkIO-Duo or injury to personnel.

Kontron will not assume any liability resulting from failure to comply with the above.



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Chapter

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Installation



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4. Installation

This chapter deals with the installation of a ThinkIO-Duo and, if required, WAGO I/O modules in an application environment. Refer to Chapter 5 for installation in an application development environment.

4.1 Initial Installation Procedures

The following procedures are intended to be applied only for the initial installation of the ThinkIO-Duo in an application system.

To install the ThinkIO-Duo proceed as follows:

1. Ensure that all prescribed safety requirements and commissioning prerequisites are observed.



Warning!

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.



Warning!

Failure to comply with the instruction below may cause damage to the product or result in improper system operation. Refer to appropriate ThinkIO-Duo documentation for further information.



Warning!

Ensure the compatibility of the X5 Digital I/O interface with the application.

Failure to comply with the above may cause damage to the product or result in injury to personnel. Refer to section 3.8 for further information.

2. Ensure that the ThinkIO-Duo is properly configured for operation before installing.



Note...

Care must be taken when applying the procedures below to ensure that when the product is assembled along with the other application system components that it is not damaged through contact with the other components of the system.

3. Verify the correct positioning for the ThinkIO-Duo on the carrier rail and install as follows:

**Note...**

The ThinkIO-Duo carrier rail mounting assembly is comprised of four spring loaded clamps and their associated carrier rail eject handles for simultaneously opening of the clamps. As the clamp spring loading tension is quite high, the ThinkIO-Duo cannot be "snapped" onto the carrier rail. The spring tension must first be released before attempting to seat the ThinkIO-Duo.

As this assembly is mounted on the bottom of the ThinkIO-Duo it is not possible to visually observe clamp engagement with the carrier rail. For this reason, care must be taken when installing the ThinkIO-Duo to ensure positive engagement with the carrier rail.

1. Position the ThinkIO-Duo on the carrier rail at position indicated.
 2. Apply pressure to the eject handles so as to allow the ThinkIO-Duo to engage with the carrier rail.
 3. Push the ThinkIO-Duo onto the carrier rail and release the eject handles.
 4. Ensure that the ThinkIO-Duo is seated firmly on the carrier rail. If not, repeat steps 2 and 3 until it is properly seated (all four retaining clamps have engaged the carrier rail).
4. If WAGO I/O modules are to be installed refer to the appropriate application and WAGO documentation for their installation before proceeding.

**Warning!**

The remaining procedures concern themselves with the installation of ThinkIO-Duo and WAGO I/O module cabling.

Before proceeding with the instructions below, ensure that there is no power applied to any of the cables to be connected. Failure to comply with this instruction may cause equipment damage, result in injury to personnel, or both.

5. If (an) end stop(s) for the carrier rail is(are) required proceed as follows.
 1. Verify the correct positioning of the end stop(s).
 2. Install the end stop(s) according to the end stop installation documentation.
6. Connect all cables as required by the application. Refer to appropriate application documentation for cabling requirements.

**Note...**

Do not throw the special ThinkIO-Duo protective dust caps away. They must be retained for future use in the event it is necessary to remove the ThinkIO-Duo from the system.

7. Before applying any power to the application, all cabling must be verified to comply with the application requirements. Do not proceed before this is accomplished.
8. Once the cabling is verified, the application system is ready for initialization. Refer to appropriate application documentation for further information.



4.2 Replacement Procedures

The following procedures assume that the ThinkIO-Duo in question is installed in an existing application and it is necessary to remove and reinstall it or to replace it with another ThinkIO-Duo.



Warning!

DO NOT use these procedures to initially install a ThinkIO-Duo.

Refer to the Initial Installation Procedures for a first installation.

Failure to comply with the above may cause equipment damage, result in injury to personnel, or both.

4.2.1 ThinkIO-Duo Removal

To remove the ThinkIO-Duo proceed as follows:

1. Ensure that all safety requirements are observed.



Warning!

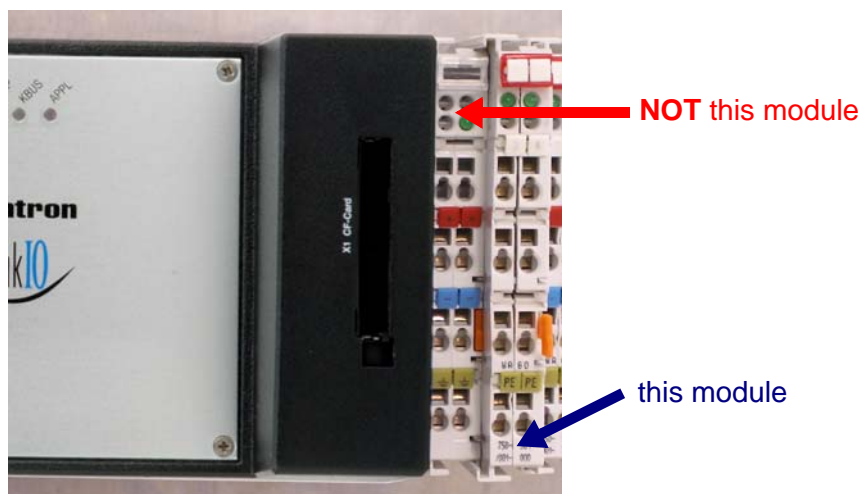
Failure to comply with the above may cause equipment damage, result in injury to personnel, or both. In particular, power must be removed from all components involved.

Care must be taken when applying the procedures below to ensure that when the product is removed it is not damaged through contact with other components in the system.



Note...

If the application also includes WAGO I/O modules, removal of the ThinkIO-Duo also requires removal of the WAGO I/O module closest to the ThinkIO-Duo (**not the WAGO interface module (K-Bus)**). See figure below. This must be performed before the removal of the ThinkIO-Duo. This is required to prevent possible damage to the ThinkIO-Duo and for ease of removal.



2. Disconnect all ThinkIO-Duo cabling ensuring that cable ends or pins are secured so as not to make contact with any other system components. If necessary, insulate cable ends when removing.
3. Ensure that the special protective dust caps are installed on connectors: X6 and X7 (RS232, DVI).

**WARNING!**

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.

4. If WAGO I/O modules are installed, disconnect all cabling to the WAGO I/O module closest to the ThinkIO-Duo ensuring that cable ends are secured so as not to make contact with any other system components. If necessary, insulate cable ends when removing.
5. If WAGO I/O modules are installed, remove the WAGO I/O module closest to the ThinkIO-Duo by pulling firmly on the orange release tab until the module is disengaged from the carrier rail. Then pull the module completely out of the assembly. Dispose of the WAGO I/O module as required observing safety and ESD requirements.

**Note...**

During the following procedure, it is necessary to securely hold the ThinkIO-Duo to prevent it from falling and being damaged.

**Warning!**

During operation the ThinkIO-Duo heats up and some parts of the enclosure may get hot enough to cause light burns if touched for a period of time longer than 1 to 2 seconds. Exercise care when handling a ThinkIO-Duo that has just been operated. If necessary, cool down the ThinkIO-Duo before handling it.

6. Apply pressure to the ThinkIO-Duo carrier eject handles to release the carrier rail retaining clamps and remove it from the carrier rail.
7. Dispose of the ThinkIO-Duo as required observing applicable environmental regulations governing the handling and disposition of this type of product.



4.2.2 ThinkIO-Duo (Re-)Installation

The following procedure assumes that the ThinkIO-Duo in question is to be installed in an existing application and is not an initial installation. Refer to the Initial Installation Procedures for further information.

To install the ThinkIO-Duo proceed as follows:

1. Ensure that all safety requirements and commissioning prerequisites are observed. In addition, verify that the Initial Installation Procedures have been performed. If not, proceed to the Initial Installation Procedures.



WARNING!

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.



Warning!

Failure to comply with the instruction below may cause damage to the product or result in improper system operation. Refer to appropriate ThinkIO-Duo documentation for further information.

2. Ensure that the ThinkIO-Duo is properly configured for operation before installing.



Note...

Care must be taken when applying the procedures below to ensure that when the product is assembled along with the other application system components that it is not damaged through contact with the other components of the system.

3. Reinstall the WAGO I/O module removed previously in step 5 of the Removal procedure.
4. Install the ThinkIO-Duo as follows:



Note...

The ThinkIO-Duo carrier rail mounting assembly is comprised of four spring loaded clamps and their associated carrier rail eject handles for simultaneously opening of the clamps. As the clamp spring loading tension is quite high, the ThinkIO-Duo cannot be "snapped" onto the carrier rail. The spring tension must first be released before attempting to seat the ThinkIO-Duo.

As this assembly is mounted on the bottom of the ThinkIO-Duo it is not possible to visually observe clamp engagement with the carrier rail. For this reason, care must be taken when installing the ThinkIO-Duo to ensure positive engagement with the carrier rail.

**Note...**

In the following procedure steps, the ThinkIO-Duo must be assembled together with the WAGO I/O module stack. To achieve this, the WAGO interface module (K-Bus) retaining flange must properly engage the corresponding flange of the WAGO I/O module so as to interlock with it.

The ThinkIO-Duo must be so aligned that it can be engaged with a minimum of force. It may be necessary to exert force on the K-Bus module itself. This can be accomplished by holding the ThinkIO-Duo with the left hand and, at the same time, applying pressure with the right hand on the K-Bus module. Care must be taken to ensure that the K-Bus module is not damaged by this procedure.

If the ThinkIO-Duo jams during this procedure, remove it and start again.

Do not hammer or pound on the ThinkIO-Duo to install it.

1. Position the ThinkIO-Duo so as to engage the WAGO I/O module closest to the ThinkIO-Duo position on the carrier rail.
2. Push the ThinkIO-Duo in the direction of the carrier rail until it makes contact with the carrier rail
3. Apply pressure to the eject handles so as to allow the ThinkIO-Duo to engage with the carrier rail.
4. Push the ThinkIO-Duo onto the carrier rail and release the eject handles.
5. Ensure that the ThinkIO-Duo is seated firmly on the carrier rail. If not, repeat steps 3 and 4 until it is properly seated (all four retaining clamps have engaged the carrier rail).
6. Ensure that the K-Bus module is properly aligned with the first I/O module.

**Warning!**

The remaining procedures concern themselves with the installation of ThinkIO-Duo and WAGO I/O module cabling.

Before proceeding with the instructions below, ensure that there is no power applied to any of the cables to be connected. Failure to comply with this instruction may cause equipment damage, result in injury to personnel, or both.

5. Connect all cables as required by the application. Refer to appropriate application documentation for cabling requirements.

**Note...**

Do not throw the special ThinkIO-Duo protective dust caps away. They must be retained for future use in the event it is necessary to remove the ThinkIO-Duo from the system.

6. Before applying any power to the application, all cabling must be verified to comply with the application requirements. Do not proceed until this is accomplished.
7. Once the cabling is verified, the application system is ready for operation.



4.3 ThinkIO-Duo Operation

The following chapters provide information concerning the initialization of the ThinkIO-Duo in an application system.

4.3.1 Initialization Prerequisites

The following prerequisites must be complied with prior to putting the ThinkIO-Duo into operation:

- All applicable ThinkIO-Duo application software has been installed and verified prior to the ThinkIO-Duo installation.
- The ThinkIO-Duo must have been installed in compliance with either the Initial Installation Procedures or the Replacement Procedures contained in this manual.
- The remaining elements of the application system must be configured and ready for operation.
- All personnel involved directly with the operation of the application system have been informed of the pending operation of the application system.



Warning!

Failure to comply with the above may cause equipment damage, result in injury to personnel, or both. In particular, power must not be applied to the ThinkIO-Duo or the remainder of the application system before verification of compliance has been accomplished.

4.3.2 ThinkIO-Duo Initialization

Initialization of the ThinkIO-Duo is a function of the basic power up logic (hardware, firmware, BIOS, and operating system software) as well as the application system software itself.

Therefore, the applicable procedures for the ThinkIO-Duo initialization must be included in the application system documentation provided by the system designer and be available to operating personnel.

Basic ThinkIO-Duo initialization in any event is as follows:

- Apply power to the ThinkIO-Duo and application system elements.
- The power up sequence begins automatically.
- The power up sequence ends (was successful).
- The system now searches for a boot device as follows:
 - USB floppy disk
 - USB CDROM
 - USB memory stick
 - External CompactFlash (ThinkIO-Duo socket: X1)
 - Onboard CompactFlash
- Upon detecting a boot device, the system loads the master boot record and turns control over to it. After this the remaining system software components are loaded along with any application software that is to be installed. Exactly what software is loaded is a function of the application system as a whole.
- Control is now transferred to either the operating system or the application software as required.

Any further operations involving the ThinkIO-Duo are functions of the application system and as such are not within the scope of this manual.



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Chapter

5

Development Installation



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5. Development Installation

The previous chapter Installation dealt with the installation of a ThinkIO-Duo in an application environment. This chapter provides information to assist in the usage of the ThinkIO-Duo in an application development environment (ADE).

5.1 Initial Installation Procedures

The following procedures are intended to be applied only for the initial installation of the ThinkIO-Duo in an application development system.

To install the ThinkIO-Duo proceed as follows:

1. Ensure that all prescribed safety requirements and commissioning prerequisites are observed.



Warning!

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.



Warning!

Failure to comply with the instruction below may cause damage to the product or result in improper system operation. Refer to appropriate ThinkIO-Duo documentation for further information.



Warning!

Ensure the compatibility of the X5 Digital I/O interface with the application.

Failure to comply with the above may cause damage to the product or result in injury to personnel. Refer to section 3.8 for further information.

2. Ensure that the ThinkIO-Duo is properly configured for operation before installing.



Note...

Care must be taken when applying the procedures below to ensure that when the product is assembled along with the other system components that it is not damaged through contact with the other components.

3. If at all possible it is highly recommended that the ThinkIO-Duo be physically secured within the ADE. This can be accomplished by mounting it on a DIN rail that is securely fastened to a work bench or by other means which will ensure that the ThinkIO-Duo is not damaged by falling or contact with other ADE elements. To install on a DIN rail proceed with step 4, otherwise go to step 7.
4. Verify the correct positioning for the ThinkIO-Duo on the carrier rail and install as follows:

**Note...**

The ThinkIO-Duo carrier rail mounting assembly is comprised of four spring loaded clamps and their associated carrier rail eject handles for simultaneously opening of the clamps. As the clamp spring loading tension is quite high, the ThinkIO-Duo cannot be "snapped" onto the carrier rail. The spring tension must first be released before attempting to seat the ThinkIO-Duo.

As this assembly is mounted on the bottom of the ThinkIO-Duo it is not possible to visually observe clamp engagement with the carrier rail. For this reason, care must be taken when installing the ThinkIO-Duo to ensure positive engagement with the carrier rail.

1. Position the ThinkIO-Duo on the carrier rail at position indicated.
2. Apply pressure to the eject handles so as to allow the ThinkIO-Duo to engage with the carrier rail.
3. Push the ThinkIO-Duo onto the carrier rail and release the eject handles.
4. Ensure that the ThinkIO-Duo is seated firmly on the carrier rail. If not, repeat steps 2 and 3 until it is properly seated (all four retaining clamps have engaged the carrier rail).
5. If WAGO I/O modules are to be installed refer to the appropriate application and WAGO documentation for their installation before proceeding. Analog to the ThinkIO-Duo itself, the WAGO I/O modules must be secured so as to prevent damage or improper operation. This is best accomplished by installing them on a secure DIN rail. If this is not possible, then by some other means which ensures their safety and proper operation.

**Warning!**

The remaining procedures concern themselves with the installation of ThinkIO-Duo and WAGO I/O module cabling.

Before proceeding with the instructions below, ensure that there is no power applied to any of the cables to be connected. Failure to comply with this instruction may cause equipment damage, result in injury to personnel, or both.

6. If (an) end stop(s) for the carrier rail is(are) required proceed as follows.
 1. Verify the correct positioning of the end stop(s).
 2. Install the end stop(s) according to the end stop installation documentation.



7. Connect all cables as required by the application. Refer to appropriate application documentation for cabling requirements.

**Note...**

Do not throw the special ThinkIO-Duo protective dust caps away. They must be retained for future use in the event it is necessary to remove the ThinkIO-Duo from the system.

8. Before applying any power to the ADE, all cabling must be verified to comply with the application requirements. Do not proceed before this is accomplished.
9. Once the cabling is verified, this part of the ADE is ready for initialization. Proceed to chapter 5.3 for operation of the ThinkIO-Duo.

5.2 Replacement Procedures

The following procedures assume that the ThinkIO-Duo in question is installed in an existing ADE and it is necessary to remove and reinstall it or to replace it with another ThinkIO-Duo.

**Warning!**

DO NOT use these procedures to initially install a ThinkIO-Duo.

Refer to the Initial Installation Procedures, section 5.1, for a first installation.

Failure to comply with the above may cause equipment damage, result in injury to personnel, or both.

5.2.1 ThinkIO-Duo Removal

To remove the ThinkIO-Duo proceed as follows:

1. Ensure that all safety requirements are observed.

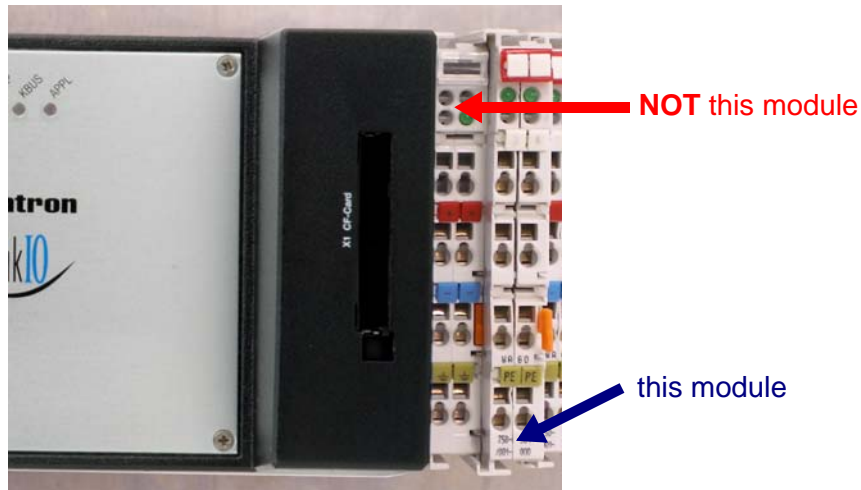
**Warning!**

Failure to comply with the above may cause equipment damage, result in injury to personnel, or both. In particular, power must be removed from all components involved.

Care must be taken when applying the procedures below to ensure that when the product is removed it is not damaged through contact with other components in the system.

**Note...**

If the application also includes WAGO I/O modules, removal of the ThinkIO-Duo also requires removal of the WAGO I/O module closest to the ThinkIO-Duo (**not the WAGO interface module (K-Bus)**). See figure below. This must be performed before the removal of the ThinkIO-Duo. This is required to prevent possible damage to the ThinkIO-Duo and for ease of removal.



2. Disconnect all ThinkIO-Duo cabling ensuring that cable ends or pins are secured so as not to make contact with any other system components. If necessary, insulate cable ends when removing.
3. Ensure that the special protective dust caps are installed on connectors: X6 and X7 (RS232, DVI).

**Warning!**

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.

4. If WAGO I/O modules are installed, disconnect all cabling to the WAGO I/O module closest to the ThinkIO-Duo ensuring that cable ends are secured so as not to make contact with any other system components. If necessary, insulate cable ends when removing.
5. If WAGO I/O modules are installed and the assembly is installed on a DIN rail, remove the WAGO I/O module closest to the ThinkIO-Duo by pulling firmly on the orange release tab until the module is disengaged from the carrier rail. Then pull the module completely out of the assembly. Otherwise, simply disengage the ThinkIO-Duo from the WAGO I/O



module stack. Dispose of the WAGO I/O module (stack) as required observing safety and ESD requirements.

**Note...**

During the following procedure, it is necessary to securely hold the ThinkIO-Duo to prevent it from falling and being damaged.

**Warning!**

During operation the ThinkIO-Duo heats up and some parts of the enclosure may get hot enough to cause light burns if touched for a period of time longer than 1 to 2 seconds. Exercise care when handling a ThinkIO-Duo that has just been operated. If necessary, cool down the ThinkIO-Duo before handling it.

6. If required, apply pressure to the ThinkIO-Duo carrier eject handles to release the carrier rail retaining clamps and remove it from the carrier rail.
7. Dispose of the ThinkIO-Duo as required observing applicable environmental regulations governing the handling and disposition of this type of product.



5.2.2 ThinkIO-Duo (Re-)Installation

The following procedure assumes that the ThinkIO-Duo in question is to be installed in an existing ADE and is not an initial installation. Refer to the Initial Installation Procedures, section 5.1, for further information.

To install the ThinkIO-Duo proceed as follows:

1. Ensure that all safety requirements and commissioning prerequisites are observed. In addition, verify that the Initial Installation Procedures have been performed. If not, proceed to the Initial Installation Procedures.



Warning!

To satisfy CE requirements regarding ESD protection, special dust caps must be installed on connectors X6 and X7 (RS232, and DVI) when these connectors are not in use, i.e. no cable is connected. This is intended to prevent electrostatic discharging to the pins of these connectors.

Appropriate dust caps are supplied with the ThinkIO-Duo. In the event they are damaged or lost, replacement caps may be obtained by contacting Kontron.



Warning!

Failure to comply with the instruction below may cause damage to the product or result in improper system operation. Refer to appropriate ThinkIO-Duo documentation for further information.

2. Ensure that the ThinkIO-Duo is properly configured for operation before installing.



Note...

Care must be taken when applying the procedures below to ensure that when the product is assembled along with the other application system components that it is not damaged through contact with the other components of the system.

3. If required, reinstall the WAGO I/O module removed previously in step 5 of the Removal procedure, section 5.2.1.



4. The following procedures assume an installation on a DIN rail. If this is not the case, disregard that information which applies to a DIN rail installation.

Install the ThinkIO-Duo as follows:

**Note...**

The ThinkIO-Duo carrier rail mounting assembly is comprised of four spring loaded clamps and their associated carrier rail eject handles for simultaneously opening of the clamps. As the clamp spring loading tension is quite high, the ThinkIO-Duo cannot be "snapped" onto the carrier rail. The spring tension must first be released before attempting to seat the ThinkIO-Duo.

As this assembly is mounted on the bottom of the ThinkIO-Duo it is not possible to visually observe clamp engagement with the carrier rail. For this reason, care must be taken when installing the ThinkIO-Duo to ensure positive engagement with the carrier rail.

1. If required, position the ThinkIO-Duo so as to engage the WAGO I/O module closest to the ThinkIO-Duo position on the carrier rail.

**Note...**

In the following procedure step, the ThinkIO-Duo must be assembled together with the WAGO I/O module stack. To achieve this, the ThinkIO-Duo WAGO interface module (K-Bus) retaining flange must properly engage the corresponding flange of the WAGO I/O module so as to interlock with it.

The ThinkIO-Duo must be so aligned that it can be engaged with a minimum of force. It may be necessary to exert force on the K-Bus module itself. This can be accomplished by holding the ThinkIO-Duo with the left hand and, at the same time, applying pressure with the right hand on the K-Bus module. Care must be taken to ensure that the K-Bus module is not damaged by this procedure.

If the ThinkIO-Duo jams during this procedure, remove it and start again.

Do not hammer or pound on the ThinkIO-Duo to install it.

2. Push the ThinkIO-Duo in the direction of the carrier rail until it makes contact with the carrier rail
3. Apply pressure to the eject handles so as to allow the ThinkIO-Duo to engage with the carrier rail.
4. Push the ThinkIO-Duo onto the carrier rail and release the eject handles.

5. Ensure that the ThinkIO-Duo is seated firmly on the carrier rail. If not, repeat steps 3 and 4 until it is properly seated (all four retaining clamps have engaged the carrier rail).

**Warning!**

The remaining procedures concern themselves with the installation of ThinkIO-Duo and WAGO I/O module cabling.

Before proceeding with the instructions below, ensure that there is no power applied to any of the cables to be connected. Failure to comply with this instruction may cause equipment damage, result in injury to personnel, or both.

5. Connect all cables as required by the ADE.

**Note...**

Do not throw the special ThinkIO-Duo protective dust caps away. They must be retained for future use in the event it is necessary to remove the ThinkIO-Duo from the system.

6. Before applying any power to the ADE, all cabling must be verified to comply with the ADE requirements. Do not proceed until this is accomplished.
7. Once the cabling is verified, this part of the ADE is ready for operation.

5.3 ThinkIO-Duo Operation

The following chapters provide information concerning the initialization of the ThinkIO-Duo in an ADE.

5.3.1 Initialization Prerequisites

The following prerequisites must be complied with prior to putting the ThinkIO-Duo into operation:

- All ThinkIO-Duo software elements required for application development have been installed and verified prior to the ThinkIO-Duo installation.
- The ThinkIO-Duo must have been installed in compliance with either the Initial Installation Procedures or the Replacement Procedures contained in this chapter.
- The remaining elements of the ADE must be configured and ready for operation.
- All personnel involved directly with the operation of the ADE have been informed of the pending operation of the ADE.

**Warning!**

Failure to comply with the above may cause equipment damage, result in injury to personnel, or both. In particular, power must not be applied to the ThinkIO-Duo or the remainder of the application system before verification of compliance has been accomplished.



5.3.2 ThinkIO-Duo Initialization

Initialization of the ThinkIO-Duo is a function of the basic power up logic (hardware, firmware, BIOS, and operating system software) as well as the application system software itself.

Therefore, the applicable procedures for the ThinkIO-Duo initialization must be included in the application system documentation provided by the system designer and be available to operating personnel.

Basic ThinkIO-Duo initialization in any event is as follows:

- Apply power to the ThinkIO-Duo and application system elements.
- The power up sequence begins automatically.
- The power up sequence ends (was successful).
- The system now searches for a boot device as follows:
 - USB floppy disk
 - USB CDROM
 - USB memory stick
 - External CompactFlash (ThinkIO-Duo socket: X1)
 - Onboard CompactFlash
- Upon detecting a boot device, the system loads the master boot record and turns control over to it. After this the remaining system software components are loaded along with any application software that is to be installed. Exactly what software is loaded is a function of the application system as a whole.
- Control is now transferred to either the operating system or the application software as required.

Any further operations involving the ThinkIO-Duo are functions of the application development and as such are not within the scope of this manual.



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